

INTEGRITY GLIDER

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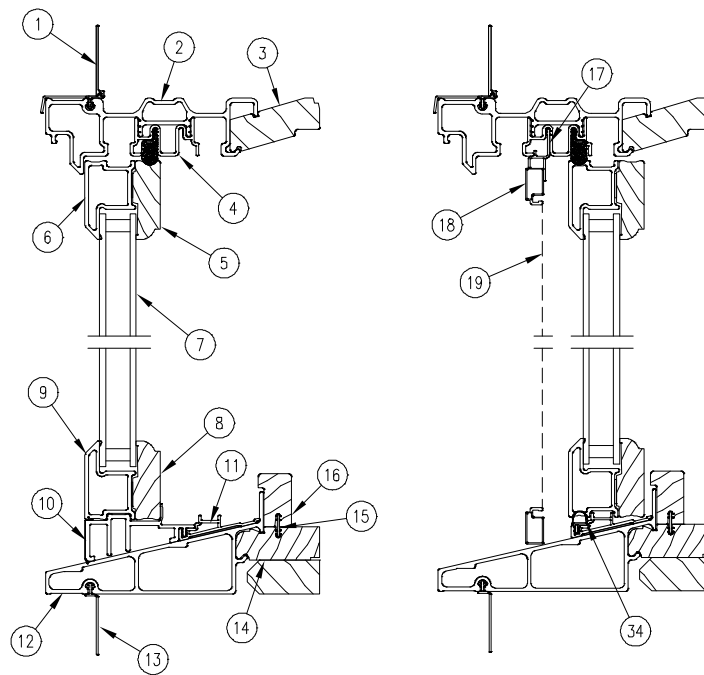
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ATTENTION:

- Specification and technical data are subject to change without notice.
- Numbers listed in parentheses () are metric equivalents in millimeters rounded to the nearest whole number.

| PRODUCED | UNIT TYPE | FEATURES OR CHANGES | DISCONTINUED |
|----------------|--------------------|---|-------------------------------------|
| October 1996 | Glider | Unit features 3/4" insulating Low E II glass with Argon, 4 9/16" jambs. Pultruded fiberglass (Ultrax) exterior available in white or pebble gray, one fixed and one operating sash, almond frost sash locks and a half screen available in white or pebble gray. Abbreviation: IGL. | Present Arctic White – Feb. 2002 |
| October 1996 | Glider | Introduced 5 5/16" and 6 13/16" jamb extension available shipped loose for field application. | December 2000 |
| May 1997 | Glider | Added wood profile side stop to operator jamb side. | Present |
| June 1997 | Glider | E-Gard coated hardware is now standard. | Present |
| September 1997 | Glider | Introduced white grilles-between-the-glass (GBG) simulated divided lite option. | Present |
| July 1998 | Glider | Reinforced design tilt latch cover added. | Present |
| November 1998 | Glider | Introduced white hardware and screen option. | Present |
| December 2000 | Glider | 6 13/16" jamb extension available factory applied. 5 5/16" jamb extension no longer available. | Present |
| March 2001 | Glider | Added white interior finish. | Present |
| February 2002 | Glider | Stone White replacing Arctic White as a standard color effective Feb. 4. Arctic White replacement parts available through the warranty period. | Present |
| March 2004 | Glider | Pebble exterior/white interior GBGs added 3/1/2004 | Present |
| January 2006 | Traditional Glider | Redesigned product introduction featuring more wood to the interior, sloped sills, new hardware and meeting stile interlocks. Abbreviation: ITGL. | Present |
| July 2006 | Traditional Glider | SDL offered on all Wood/Ultrax Series windows and doors. 7/8" wide bars with Ultrax exterior and wood interior. See Product Bulletin 66 for more details. | Present |
| September 2006 | Traditional Glider | Prairie SDL and GBG Lite cuts made available for the Wood/Ultrax Series windows and doors. See Product Bulletin 70 for more details. | Present |
| March 2007 | Traditional Glider | Bronze exteriors introduced. | Present |
| November 2007 | Traditional Glider | Evergreen exteriors introduced. | Present |
| March 2008 | Traditional Glider | Cashmere exteriors introduced March 17, 2008. | Present |
| July 2008 | Traditional Glider | Cottage SDL lite cut made available for Wood-Ultrax. Refer to product bulletin #99. | Present |
| October 2008 | Traditional Glider | Introduced Brass, Satin Nickel and Oil Rubbed Bronze hardware finishes for windows. | Present |
| May 2009 | Traditional Glider | LoE ³ 366™ glass option introduced. | Present |
| January 2010 | Traditional Glider | Introduced new grille tack and installation tool and added to accessory chapter. | Present |
| February 2010 | Traditional Glider | Sill cover changed from W8793 to W10682. | Present |
| April 2010 | Traditional Glider | Tempered Obscure glass option introduced. | Present |
| December 2011 | Traditional Glider | Introduced Wood-Ultrax special sizes and through jamb installation option. Added 72 and 84 CN to ITGLTS. | Present |
| June 2012 | Traditional Glider | Simulated Checkrail Bar option introduced. | Present |
| August 2012 | Traditional Glider | August 27, 2012: Introduced Wood-Ultrax Ebony exterior and exterior casing options. | Present |
| December 2014 | Traditional Glider | Updated Jamb Carrier Assembly and Frame Weather Strip V938 to V2505 | Present |

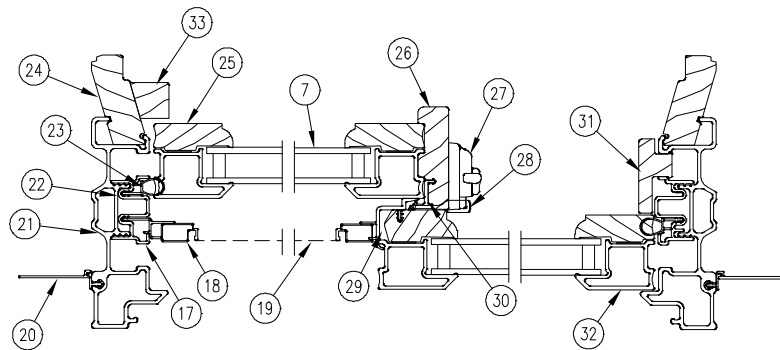
HEAD JAMB & SILL DETAIL



STATIONARY

OPERATOR

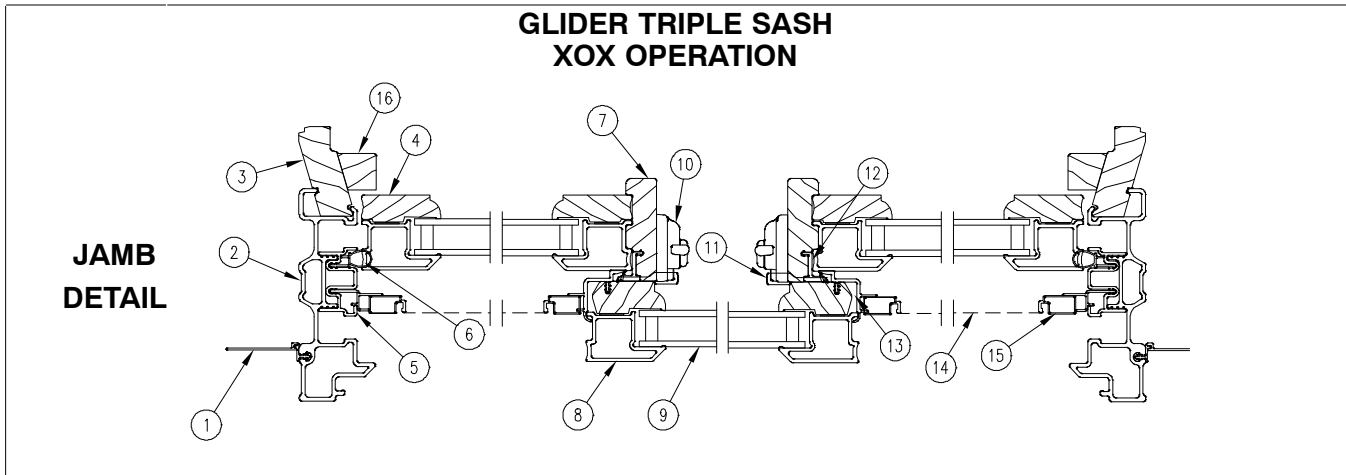
**JAMB
DETAIL**



- 1. Nailing Fin/Drip Cap
- 2. Head Jamb (Ultrax)
- 3. Head Jamb Liner
- 4. Head Jamb Carrier
- 5. Top Rail
- 6. Top Rail Cladding
- 7. Insulating Glass
- 8. Bottom Rail
- 9. Bottom Rail (Ultrax)
- 10. Sill Filler
- 11. Sill Track
- 12. Sill (Ultrax)

- 13. Sill Nailing Fin
- 14. Sill Filler Block
- 15. Connecting Barb
- 16. Sill Cover
- 17. Screen Track
- 18. Screen Frame
- 19. Screen Mesh
- 20. Jamb Nailing Fin
- 21. Jamb Cladding (Ultrax)
- 22. Frame Weather Strip
- 23. Jamb Weather Strip
- 24. Jamb Liner

- 25. Stile
- 26. Meeting Stile Cover
- 27. Sash Lock
- 28. Sash Keeper
- 29. Meeting Stile Weather Strip/Screen Channel
- 30. Vinyl Interlock
- 31. Wood Interior Stop
- 32. Stile Cladding (Ultrax)
- 33. Trim Piece
- 34. Sill Weather Strip

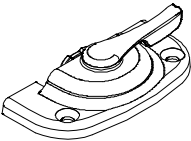

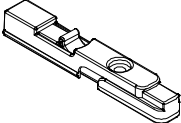
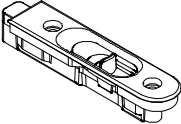
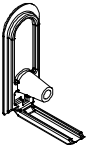
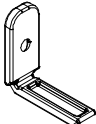




NOTE: Not to scale; specifications subject to change without notice.

- | | |
|-------------------------|--|
| 1. Nailing Fin/Drip Cap | 9. Insulating Glass |
| 2. Jamb (Ultrex) | 10. Sash Lock |
| 3. Jamb Liner | 11. Sash Keeper |
| 4. Stile | 12. Meeting Stile Weather Strip and Screen Channel |
| 5. Jamb Carrier | 13. Screen Track |
| 6. Frame Weather Strip | 14. Screen Mesh |
| 7. Meeting Stile Cover | 15. Screen Frame |
| 8. Stile (Ultrex) | |

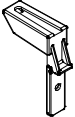





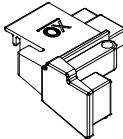



When ordering replacement Integrity Glider parts specify:

1. Type of unit;
2. Part number;
3. Description.

| ILLUSTRATION NOT TO SCALE | DESCRIPTION | OPER./COLOR | PART NO. |
|---|---|---|---|
|  | <p>Sash Camlock includes fasteners: 2-#6 x 1 1/2" Phillips flat head screws AF(PN 11800341), WH (PN 11800340), ORBZ (PN 11800344), SN (PN 11800343) BS (11800342)</p> | <p>RH/XO AF WH ORBZ SN BS</p> <p>LH/OX AF WH ORBZ SN BS</p> | <p>11896848 11896846 11896850 11896852 11896854</p> <p>11896849 11896847 11896851 11896853 11896855</p> |
|  | <p>Keeper includes fasteners: 2-#6 x 1 1/2" Phillips flat head screws</p> | <p>AF WH ORBZ SN BS</p> | <p>11896857 11896856 11896858 11896859 11896860</p> |
|  | <p>Top Tilt Latch includes fasteners: 1 - #7 x 1 1/4" Phillips pan head screw</p> | <p>BG</p> | <p>11869708</p> |
|  | <p>Bottom Sash Tilt Latch includes fasteners: 1-#7 x 1 1/4 Phillips pan head screw AF(PN 11807161), WH (PN 11807160), ORBZ (PN 11807165), SN (PN 11807164) BS (11807163)</p> | <p>AF WH ORBZ SN BS</p> | <p>11896862 11896861 11896863 11896864 11896865</p> |
|  | <p>Meeting Stile Glide Includes fasteners: 1 - #7 x 1 1/4" Phillips pan head screw</p> | <p>AF WH ORBZ SN BA</p> | <p>11896867 11896866 11896868 11896869 11896870</p> |
|  | <p>Jamb Stile Glide includes fasteners: 1 - #7 x 3/4" Phillips pan head screw</p> | <p>BG</p> | <p>11040332</p> |
|  | <p>Operator Sash Peg includes fasteners: 1 - #8 x3/4" screw</p> | <p>BG</p> | <p>11897211</p> |
|  | <p>Operator Sash Peg for Units Over 48 inches with two cam locks includes fasteners: 2 - #8 x3/4" screw</p> | <p>BG</p> | <p>11897212</p> |

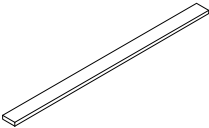
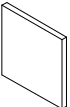
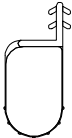


When ordering replacement Integrity Glider parts specify:

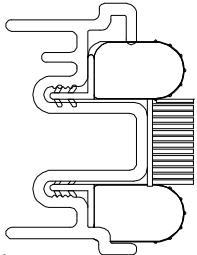
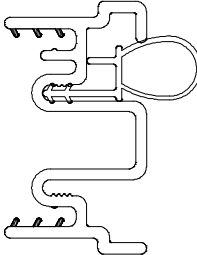
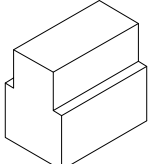
1. Type of unit;
2. Part number;
3. Description.

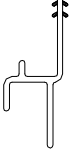
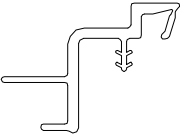
| ILLUSTRATION <i>NOT TO SCALE</i> | DESCRIPTION | OPER./COLOR | PART NO. |
|---|-------------------------------------|--|--|
|  | Stationary Head Jamb Bracket | BG | 10500178 |
|  | Sash Stop | BG | 11870140 |
|  | Sash Stop - Triple Sash | BG | 118651 |
|  | Jamb Hole Plug | BG | 11882968 |
|  | Jamb Hole Plug | | Discontinued replace with 11882968 |
|  | Through Jamb Plug | BG | 11882969 |
|  | Meeting Stile Plug | XO WH XO PB XO BZ XO EG XO CS XO EB OX WH OX PB OX BZ OX EG OX CS OX EB | 10500196 10500198 10500194 10500323 10500329 10500324 10500197 10500199 10500193 10500322 10500328 10500332 |
|  | Head Jamb Dust Block | BG | 15607562 |
|  | Keeper Dust Block | BG | 156595 |
|  | Meeting Stile Dust Block | BG | 11867806 |

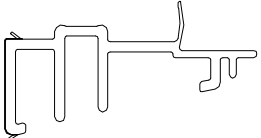
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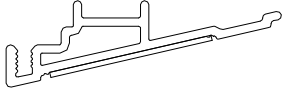
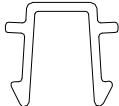
1. Type of unit;
2. Part number;
3. Description.

| ILLUSTRATION <i>NOT TO SCALE</i> | DESCRIPTION | LENGTH | PART NO. |
|---|--|---|--|
|  | Frame to Sash Seal | 150' (46 meters) BK | 10501118 |
|  | Lower Jamb Hole Seal | BG | 10500111 |
|  | Frame Weather Strip – Head Jamb V2505 ITGL CN36 CN48 CN60 CN72 ITGLTS Operator CN72 CN84 CN96 ITGLTS Stationary CN72 CN84 CN96 Lineal | 16 3/4" (425) 22 3/4" (578) 28 3/4" (730) 34 3/4" (883) 16 3/4" (425) 19 3/4" (502) 22 3/4" (578) 36 3/4" (933) 42 3/4" (1086) 48 3/4" (1238) 100" (2540) | 17012336 17012348 17012360 17012372 17012336 17012337 17012342 17012384 17012348 17012396 17012400 |
|  | Frame Weather Strip – Jamb V1474 | CN24 CN36 CN42 CN48 CN60 Lineal | 21 3/4" (552) 33 3/4" (857) 39 3/4" (1010) 45 3/4" (1162) 57 3/4" (1467) 96" (2438) |
|  | Frame Weather Strip – Sill V1143 ITGL CN36 CN48 CN60 CN72 ITGLTS CN72 CN84 CN96 | 16 9/16" (421) 22 9/16" (573) 28 9/16" (726) 34 9/16" (878) 16 9/16" (421) 19 9/16" (497) 22 9/16" (573) | 17000536 17000548 17000560 17000572 17000536 17000584 17000548 |

| ILLUSTRATION NOT TO SCALE | DESCRIPTION | LENGTH | PART NUMBER | |
|--|---|--|---|---|
|  <p><i>includes: V1327 Vinyl jamb carrier V2505Frame weather strip jamb carrier</i></p> | Head Jamb Carrier Assembly CN36 CN48 CN60 CN72 | 32 7/8" (835) 44 7/8" (1140) 56 7/8" (1445) 68 7/8" (1749) | XO 17370736 17370748 17370760 17370772 | OX 17370737 17370749 17370761 17370773 |
| | CN72 CN84 CN96 | 68 7/8" (1749) 80 7/8" (2054) 92 7/8" (2359) | | XOX 17370771 17370784 17370796 |
|  <p><i>includes: V1327 Vinyl jamb carrier V1474 Frame weather strip</i></p> | Jamb Carrier Assembly – Operator CN24 CN36 CN42 CN48 CN60 | 21 31/32" (558) 33 31/32" (863) 39 31/32" (1015) 45 31/32" (1168) 57 31/32" (1472) | LH 17370325 17370337 17370343 17370349 17370361 | RH 17370324 17370336 17370342 17370348 17370360 |
| | Jamb Carrier Assembly – Stationary CN24 CN36 CN42 CN48 CN60 | 21 31/32" (558) 33 31/32" (863) 39 31/32" (1015) 45 31/32" (1168) 57 31/32" (1472) | LH 17370425 17370437 17370443 17370449 17370461 | RH 17370424 17370436 17370442 17370448 17370460 |
|  | Balance Tube Channel Block <i>Use a quantity of one per operator jamb.</i> | | 10501053 | |

| ILLUSTRATION NOT TO SCALE | DESCRIPTION | LENGTH | PART NUMBER | |
|--|--|---|--|---|
|  | Screen Track – Head Jamb V1413 ITGL CN36 CN48 CN60 CN72 ITGLTS CN72 CN84 CN96 | 15 7/8" (403) 21 7/8" (556) 27 7/8" (708) 33 7/8" (860) 15 7/8" (403) 18 7/8" (479) 21 7/8" (556) | 17011936 17011948 17011960 17011972 17011936 17011942 17011948 | |
| | Screen Track – Jamb V1413 CN24 CN36 CN42 CN48 CN60 | 21 1/2" (546) 33 1/2" (851) 39 1/2" (1003) 45 1/2" (1156) 57 1/2" (1461) | 17011824 17011836 17011842 17011848 17011860 | |
|  | Screen Track – Meeting Stile V1412 CN24 CN36 CN42 CN48 CN60 | 21 17/32" (547) 33 17/32" (852) 39 17/32" (1004) 45 17/32" (1157) 57 17/32" (1461) | OX 17011424 17011436 17011442 17011448 17011460 | XO 17011425 17011437 17011443 17011449 17011461 |

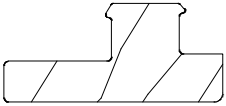
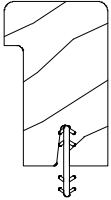
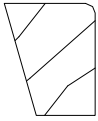
| ILLUSTRATION NOT TO SCALE | DESCRIPTION | LENGTH | PART NUMBER | |
|---|-----------------------------|------------------|-------------|------------|
|  | Sill Filler V1392 | | | |
| | ITGL | | OX | XO |
| | CN36 – PB | 16 7/8" (429) | 17011736 | 17011737 |
| | WH | 16 7/8" (429) | 17011636 | 17011637 |
| | BZ | 16 7/8" (429) | 17011838 | 17011839 |
| | EG | 16 7/8" (429) | 17011938 | 17011939 |
| | CS | 16 7/8" (429) | 17012138 | 17012139 |
| | EB | 16 7/8" (429) | 17012238 | 17012239 |
| | CN48 – PB | 22 7/8" (581) | 17011748 | 17011749 |
| | WH | 22 7/8" (581) | 17011648 | 17011649 |
| | BZ | 22 7/8" (581) | 17011850 | 17011851 |
| | EG | 22 7/8" (581) | 17011950 | 17011951 |
| | CS | 22 7/8" (581) | 17012150 | 17012151 |
| | EB | 22 7/8" (581) | 17012250 | 17012251 |
| | CN60 – PB | 28 7/8" (734) | 17011760 | 17011761 |
| | WH | 28 7/8" (734) | 17011660 | 17011661 |
| | BZ | 28 7/8" (734) | 17011862 | 17011863 |
| | EG | 28 7/8" (734) | 17011962 | 17011963 |
| | CS | 28 7/8" (734) | 17012162 | 17012163 |
| | EB | 28 7/8" (734) | 17012262 | 17012263 |
| | CN72 – PB | 34 7/8" (886) | 17011772 | 17011773 |
| | WH | 34 7/8" (886) | 17011672 | 17011673 |
| | BZ | 34 7/8" (886) | 17011872 | 17011873 |
| | EG | 34 7/8" (886) | 17011971 | 17011973 |
| | CS | 34 7/8" (886) | 17012171 | 17012173 |
| | EB | 34 7/8" (886) | 17012272 | 17012273 |
| | ITGLTS | | | XOX |
| | CN72 – PB | 36 11/16" (932) | 17011771 | |
| | WH | 36 11/16" (932) | 17011671 | |
| | BZ | 36 11/16" (932) | 17011871 | |
| | EG | 36 11/16" (932) | 17011970 | |
| | CS | 36 11/16" (932) | 17012170 | |
| | EB | 36 11/16" (932) | 17012271 | |
| | CN84 – PB | 42 11/16" (1084) | 17011784 | |
| | WH | 42 11/16" (1084) | 17011684 | |
| | BZ | 42 11/16" (1084) | 17011884 | |
| | EG | 42 11/16" (1084) | 17011984 | |
| | CS | 42 11/16" (1084) | 17012184 | |
| | EB | 42 11/16" (1084) | 17012284 | |
| | CN96 – PB | 48 11/16" (1237) | 17011796 | |
| | WH | 48 11/16" (1237) | 17011696 | |
| | BZ | 48 11/16" (1237) | 17011896 | |
| | EG | 48 11/16" (1237) | 17011996 | |
| | CS | 48 11/16" (1237) | 17012196 | |
| | EB | 48 11/16" (1237) | 17012296 | |

| ILLUSTRATION NOT TO SCALE | DESCRIPTION | LENGTH | PART NUMBER |
|--|---|---|--|
|  <p><i>includes: Sill track 1" adhesive tape to underside</i></p> | <p>Sill Track V1425</p> <p>CN36 CN48 CN60 CN72 CN84 CN96</p> | <p>33 1/8" (841) 45 1/8" (1146) 57 1/8" (1451) 69 1/8" (1756) 81 1/8" (2061) 93 1/8" (2365)</p> | <p>17011536 17011548 17011560 17011572 17011584 17011596</p> |
|  | <p>Stationary Clip</p> <p>BG</p> | | <p>10893001</p> |

TO ORDER REPLACEMENT WOOD PARTS

When ordering replacement wood parts specify:

1. Profile number;
2. Part number;
3. Length;
4. Handing (if applicable);
5. Bare wood or white interior.

| ILLUSTRATION <i>NOT TO SCALE</i> | DESCRIPTION | LENGTH | BARE WOOD PART NO. | WHITE INTERIOR PART NO. |
|---|---|---|---|---|
|  <p>W8936 – Interior Filler</p> | <p>Interior Stop W8936</p> <p>CN24 CN36 CN42 CN48 CN60</p> | <p>20 15/32" (519) 32 15/32" (824) 42 15/32" (976) 44 15/32" (1129) 56 15/32" (1434)</p> | <p>31516124 31516136 31516142 31516148 31516160</p> | <p>39216124 39216136 39216142 39216148 39216160</p> |
|  <p>W10682 – Sill Cover with V803 Connecting Barb</p> | <p>Sill Cover W10682</p> <p>CN36 CN48 CN60 CN72 CN84 CN96</p> | <p>33 15/16" (862) 45 15/16" (1166) 57 15/16" (1471) 69 15/16" (1776) 81 15/16" (2081) 93 15/16" (2386)</p> | <p>11896944 11896945 11896946 11896947 11896943 11896948</p> | <p>11896949 11896950 11897013 11897015 11897030 11897017</p> |
|  <p>W9365 – Interior Trim</p> | <p>Interior Trim W9365 Usage: 2/22/2010 to Present</p> <p>CN24 CN36 CN42 CN48 CN60</p> <p>CN24 CN36 CN42 CN48 CN60</p> | <p>20 1/2" (520) 32 1/2" (825) 38 1/2" (978) 44 1/2" (1130) 56 1/2" (1435)</p> <p>20 1/2" (520) 32 1/2" (825) 38 1/2" (978) 44 1/2" (1130) 56 1/2" (1435)</p> | <p>XO</p> <p>31517724 31517736 31517742 31517748 31517760</p> <p>OX</p> <p>31517725 31517737 31517743 31517749 31517761</p> | <p>XO</p> <p>39217724 39217736 39217742 39217748 39217760</p> <p>OX</p> <p>39217725 39217737 39217743 39217749 39217761</p> |

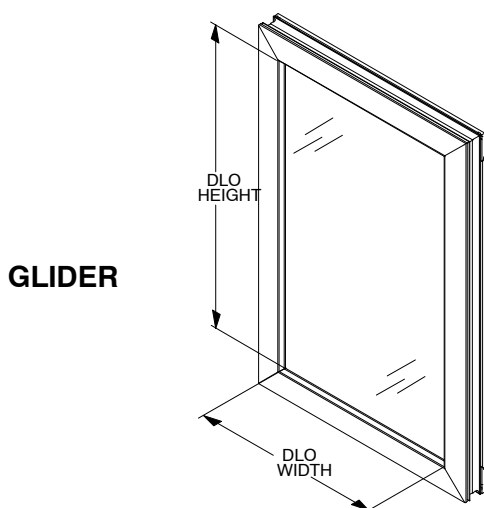
ORDERING GLIDER REPLACEMENT SASH

When ordering replacement sash specify:

1. Size (call number or OM of sash);
2. Operating, stationary or picture;
3. Stone White, Pebble Gray, Bronze, Evergreen, Cashmere, Ebony or Arctic White exterior;
4. Glazing;
5. Bare wood or white interior.

| Sash Sizes for Glider manufactured 1996 to January 2006 Daylight Opening to OM of Sash | | | |
|--|-----------------|--------|-----------------|
| Daylight Width + 3 1/2" = OM Width of Sash Daylight Height + 3 1/2" = OM Height of Sash | | | |
| <i>NOTE: Glider sash is not reglazable. Replacement sash includes hardware and weather strip. Replacement picture sash includes sill filler and weather strip.</i> | | | |
| Width | | Height | |
| Size | OM Width | Size | OM Height |
| CN 36 | 17 3/16" (437) | CN 24 | 21 3/16" (538) |
| CN 48 | 23 3/16" (589) | CN 36 | 33 3/16" (843) |
| CN 60 | 29 3/16" (741) | CN 42 | 39 3/16" (995) |
| CN 72 | 35 3/16" (894) | CN 48 | 45 3/16" (1148) |
| CN 96 (Stationary) | 49 3/16" (1097) | CN 60 | 57 3/16" (1453) |
| CN 96 (Operator) | 23 3/16" (589) | | |

| Sash Sizes for Glider manufactured January 2006 to Present Daylight Opening to OM of Sash | | | |
|---|------------------|--------|------------------|
| Daylight Width + 3 1/4" = OM Width of Sash Daylight Height + 3 1/4" = OM Height of Sash | | | |
| <i>NOTE: Glider sash is not reglazable Replacement sash includes hardware and weather strip. Replacement picture sash includes sill filler and weather strip.</i> | | | |
| Operator Sash | | | |
| Width | | Height | |
| Size | OM Width | Size | OM Height |
| ITGL | | | |
| CN 36 | 16 15/16" (430) | CN 24 | 20 15/16" (532) |
| CN 48 | 22 15/16" (583) | CN 36 | 32 15/16" (837) |
| CN 60 | 28 15/16" (735) | CN 42 | 38 15/16" (989) |
| CN 72 | 39 15/16" (888) | CN 48 | 44 15/16" (1142) |
| ITGLTS | | | |
| CN 72(Stationary) | 36 15/16" (938) | CN 60 | 56 15/16" (1446) |
| CN 72(Operator) | 16 15/16" (430) | | |
| CN 84(Stationary) | 42 15/16" (1091) | | |
| CN 84(Operator) | 19 15/16" (507) | | |
| CN 96 (Stationary) | 48 15/16" (1243) | | |
| CN 96 (Operator) | 22 15/16" (583) | | |



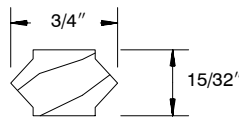
NOTE: The daylight opening is the measurement of visible glass.

EXTERIOR VIEW

ORDERING REPLACEMENT GRILLES

When ordering replacement grilles specify:

1. Call number (using chart below)
2. Bare wood or white interior.



W7340

GRILLE END PROFILE

| GRILLE INFORMATION | | | | | | | |
|--------------------|------------------|------------------|------------|--------|-----------------|------------------|------------|
| WIDTH | | | | HEIGHT | | | |
| CN | SASH OM | DLO | GRILLE CUT | CN | SASH OM | DLO | GRILLE CUT |
| ITGL | 16 15/16" (430) | 13 11/16" (348) | 2W | CN24 | 21 3/16" (532) | 17 11/16" (449) | 2H |
| CN36 | | | | | | | |
| CN48 | 22 15/16" (583) | 19 11/16" (500) | 2W | CN36 | 33 3/16" (837) | 29 11/16" (754) | 3H |
| CN60 | 28 15/16" (735) | 25 11/16" (652) | 3W | CN42 | 39 3/16" (989) | 35 11/16" (906) | 3H |
| CN72 | 39 15/16" (888) | 31 11/16" (805) | 3W | CN48 | 45 3/16" (1142) | 41 11/16" (1059) | 3H |
| ITGLTS | 36 15/16" (938) | 33 11/16" (856) | 4W | CN60 | 57 3/16" (1446) | 53 11/16" (1364) | 4H |
| CN72 (Stationary) | | | | | | | |
| CN72 (Operator) | 16 15/16" (430) | 13 11/16" (348) | 2W | | | | |
| CN72 (Stationary) | 42 15/16" (1091) | 39 11/16" (1008) | 4W | | | | |
| CN72 (Operator) | 19 15/16" (507) | 16 11/16" (424) | 2W | | | | |
| CN96 (Stationary) | 48 15/16" (1243) | 45 11/16" (1160) | 4W | | | | |
| CN96 (Operator) | 22 15/16" (583) | 20 11/16" (500) | 2W | | | | |

ORDERING REPLACEMENT SCREENS FOR INTEGRITY GLIDER

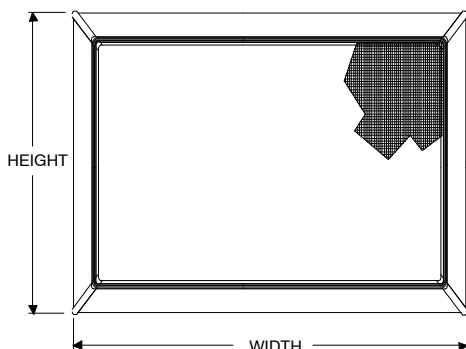
Screens are standard with a color matched aluminum surround and charcoal colored fiberglass 18 x 16 screen mesh. Determine the outside measurement of the existing screen. Find the sizes that correspond to the width and height indicated on the following chart.

When ordering replacement screen specify:

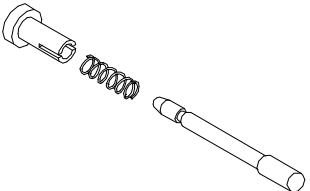
1. Size; – if there is no existing screen from which to obtain the OM of the screen, determine the size of the screen by using the conversion chart below. The daylight opening is the measurement of the visible glass;
2. Color –Stone White, Pebble Gray, Bronze, Evergreen, Cashmere or Ebony.

| Screen Sizes for Integrity Glider manufactured 1996 to January 2006 | | | |
|--|-----------------|--------|------------------|
| Daylight Opening to OM of Screen | | | |
| Daylight Width + 2 5/32" = OM Width of Screen | | | |
| Daylight Height + 4 1/8" = OM Height of Screen | | | |
| NOTE: Screen feature plunger type mounting system. | | | |
| Width | | Height | |
| Size | OM Width | Size | OM Height |
| CN 36 | 15 27/32" (402) | CN 24 | 21 13/16" (554) |
| CN 48 | 21 27/32" (555) | CN 36 | 33 13/16" (859) |
| CN 60 | 27 27/32" (707) | CN 42 | 39 13/16" (1014) |
| CN 72 | 33 27/32" (860) | CN 48 | 45 13/16" (1164) |
| CN 96 | 21 27/32" (555) | CN 60 | 57 13/16" (1468) |

| Screen Sizes for Integrity Traditional Glider manufactured January 2006 to present | | | |
|---|---------------|--------|----------------|
| Daylight Opening to OM of Screen | | | |
| Daylight Width + 1 13/16" (46) = OM Width of Screen | | | |
| Daylight Height + 3 9/16" (90) = OM Height of Screen | | | |
| NOTE: Screen feature plunger type mounting system. | | | |
| Width | | Height | |
| Size | OM Width | Size | OM Height |
| ITGL | | | |
| CN 36 | 15 1/2" (394) | CN 24 | 21 1/4" (540) |
| CN 48 | 21 1/2" (546) | CN 36 | 33 1/4" (845) |
| CN 60 | 27 1/2" (699) | CN 42 | 39 1/4" (997) |
| CN 72 | 33 1/2" (851) | CN 48 | 45 1/4" (1149) |
| ITGLTS | | | |
| CN 72 | 15 1/2" (394) | CN 60 | 57 1/4" (1454) |
| CN 84 | 18 1/2" (470) | | |
| CN 96 | 21 1/2" (546) | | |

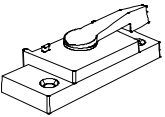
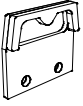
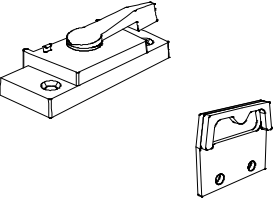


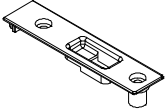
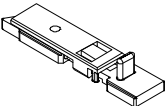




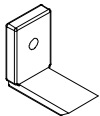
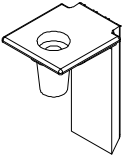
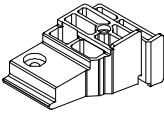

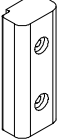
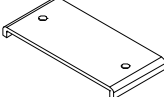
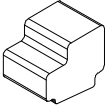
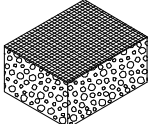
NOTE: OM of screen includes corner keys.


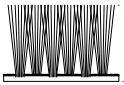

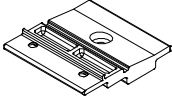
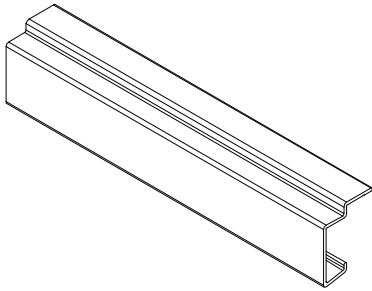

| ILLUSTRATION NOT TO SCALE | DESCRIPTION | COLOR | PART NO. |
|---|--|-----------------------------|----------|
|  | Plunger and Spring Assembly M060 Includes: 1 - Plunger bolt 1 - Plunger bolt cap 1 - Plunger bolt spring | Clear Cap Off White Bolt | 11900896 |

When ordering replacement Integrity Glider parts specify:

1. Type of unit;
2. Part number;
3. Description.

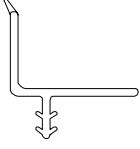
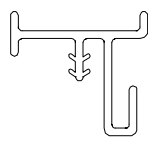
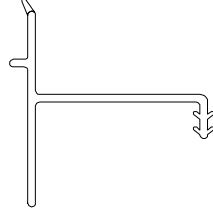
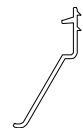
| ILLUSTRATION NOT TO SCALE | DESCRIPTION | OPER./COLOR | PART NO. |
|---|---|---|---|
|  | <p>Sash Lock Includes: 1 – Sash lock 2 – #6 x 1 1/4 " Phillips flathead wood screws AF – 11806001 WH – 11806002</p> | <p>XO AF OX AF XO WH OX WH</p> | <p>10817035 10817037 10817027 10817028</p> |
|  | <p>Sash Keeper Includes: 1 – Sash keeper 2 – #8 x 1 " Phillips pan head wood screws AF – 11800814 WH – 11800820</p> | <p>AF WH</p> | <p>10817036 10817029</p> |
|  | <p>Sash Lock and Keeper, Complete Includes: 1 – Sash lock XO AF 10817035 OX AF 10817037 XO WH 10817027 OX WH 10817028 1 – Keeper AF 10817036 WH 10817029 2 – #8 x 1 " Phillips pan head wood screws 2 – #6 x 1 1/4 " Phillips flathead wood screws</p> | <p>XO AF OX AF XO WH OX WH</p> | <p>11869302 11869303 11869718 11869734</p> |
|  | <p>Sash Lock Screws, Package Includes: 50 – #6 x 1 1/4 " Phillips flathead wood screws</p> | <p>AF WH</p> | <p>11869305 11869727</p> |
|  | <p>Sash Keeper Screws, Package Includes: 50 – #8 x 1 " Phillips pan head wood screws</p> | <p>AF WH</p> | <p>11869306 11869728</p> |
|  | <p>Tilt Latch Cover Includes: 1 – Tilt latch cover 2 – #8 x 1 " Phillips pan head wood screws AF – 11800814 WH – 11800820</p> | <p>AF WH</p> | <p>11869713 11869717</p> |
|  | <p>Tilt Latch Includes: 1 – Tilt latch 1 – #8 x 3/4 " Phillips truss head screw AF – 11800833 WH – 11800828 NOTE: Tilt latches are handed as viewed from the exterior</p> | <p>RH AF LH AF RH WH LH WH</p> | <p>11869710 11869712 11869715 11869716</p> |

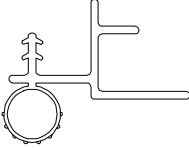
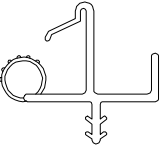
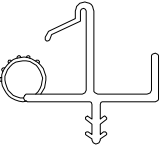
| ILLUSTRATION NOT TO SCALE | DESCRIPTION | OPER./COLOR | PART NO. |
|---|---|--|--|
|  | Tilt Latch Cover/Meeting Stile Glide Screw, Package <i>Includes:</i> 50 – #8 x 1 " Phillips pan head wood screws | AF WH | 11869308 11869730 |
|  | Tilt Latch/Jamb Stile Glide Screw, Package <i>Includes:</i> 50 – #8 x 3/4 " Phillips truss head screws | AF WH | 11869307 11869729 |
|  | Jamb Stile Glide/Operator Sash <i>Includes:</i> 1 – Jamb stile glide 1 – #8 x 3/4 " Phillips truss head screw 11800833 – AF 11800828 – WH | AF WH | 11040322 11040328 |
|  | Meeting Stile Glide/Operator Sash <i>Includes:</i> 1 – Meeting stile glide 1 – #8 x 1 " Phillips pan head screw 11800814 – AF 11800820 – WH | AF WH | 11040323 11040329 |
|  | Stationary Sill Block <i>Includes:</i> 1 – Stationary sill block 2 – #8 x 1 " Phillips pan head screws 11800814 – AF 11800820 – WH | XO PB OX PB XO WH OX WH XO SW OX SW | 11040326 11040327 11040324 11040325 11040334 11040335 |
|  | Operator Sash Stop | BG | 11860106 |
|  | Operator Sash Stop – Triple Sash <i>Includes:</i> 1 – Operator sash stop 2 – #8 x 1 1/4 " Phillips beige pan head screws 11800865 | BG | 11860108 |
|  | Operator Sash Stop – Locking Plate Triple Sash | | 11860109 |
|  | Head Jamb Plug | WH | 10500122 |
|  | Sill Weather Strip Support Block 5/8" x 5/16" x 1/2" <i>Note: Adhesive backed</i> | BG | 15607567 |

| ILLUSTRATION NOT TO SCALE | DESCRIPTION | OPER./COLOR | PART NO. |
|---|--|--|--|
|  | Head Jamb Dust Block 5/8" x 2 5/16" x 1/2" <i>Note: Adhesive backed</i> | GY | 10500135 |
|  | Top Rail Dust Plug 1 1/4" x 9/16" x 3/8" <i>Note: Adhesive backed</i> | BG | 10500121 |
|  | Bottom Rail Dust Plug 13/16" x 9/16" x 3/8" <i>Note: Adhesive backed</i> | BG | 10500120 |
|  | Stationary Head Jamb Bracket <i>Includes:</i> 1 – Stationary head jamb bracket 1 – #8 x 3/4" Phillips truss head screws (sash) 11800833 – AF 11800828 – WH 1 – #8 x 5/8" Phillips flathead screw (head jamb) 11800499 | BG | 11040352 |
|  | Sill Filler A441 | SW CN36 17 1/8" (437) CN48 23 1/8" (587) CN60 29 1/8" (740) CN72 35 1/8" (892) CN96 49 3/64" (1246) PB CN36 17 1/8" (437) CN48 23 1/8" (587) CN60 29 1/8" (740) CN72 35 1/8" (892) CN96 49 3/64" (1246) AR CN36 17 1/8" (437) CN48 23 1/8" (587) CN60 29 1/8" (740) CN72 35 1/8" (892) CN96 49 3/64" (1246) | 19611437 19611427 19611460 19611439 19611496 18611537 18611527 18611560 18611539 18611596 18611437 18611427 18611460 18611439 18611496 |
|  | Jamb Jack <i>Usage through 12-19-2011</i> Field applied for installation adjustments. Instructions included. 2- Inserts 2-#7 x 2" Torx head screws | | 11840315 |

When ordering replacement Integrity Glider parts specify:

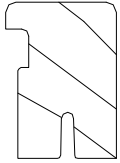
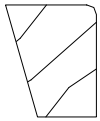
1. Description;
2. Profile number;
3. Part number;
4. Quantity.

| ILLUSTRATION NOT TO SCALE | DESCRIPTION | LENGTH | PART NO. |
|---|--|---|--|
|  | Stationary Stop–Jamb V188 | CN24 21 17/32" (547) CN36 33 17/32" (852) CN42 39 17/32" (1004) CN48 45 17/32" (1156) CN60 57 17/32" (1461) | 17000024 17000036 17000042 17000048 17000060 |
| | Stationary Stop–Head Jamb V188 | CN36 XO 15 13/16" (402) CN36 OX 15 13/16" (402) CN48 XO 21 13/16" (554) CN48 OX 21 13/16" (554) CN60 XO 27 13/16" (706) CN60 OX 27 13/16" (706) CN72 XO 33 13/16" (859) CN72 OX 33 13/16" (859) CN96 XO 46 3/32" (1171) | 17000136 17000137 17000148 17000149 17000160 17000161 17000172 17000173 17000196 |
|  | Sill Track V185 | CN36 34 1/2" (876) CN48 46 1/2" (1181) CN60 58 1/2" (1232) CN72 70 1/2" (1791) CN96 94 1/2" (2400) | 17007336 17007348 17007360 17007372 17007396 |
|  | Sill Spacer V186 | CN36 15 3/4" (400) CN48 21 3/4" (552) CN60 27 3/4" (705) CN72 33 3/4" (857) CN96 46 1/16" (1170) | 17007436 17007448 17007460 17007472 17007496 |
|  | Sill Weather Strip V673 | CN36 16 11/16" (424) CN48 22 11/16" (576) CN60 28 11/16" (729) CN72 34 11/16" (881) CN96 22 11/16" (576) | 17007636 17007648 17007660 17007672 17007648 |

| ILLUSTRATION NOT TO SCALE | DESCRIPTION | LENGTH | PART NO. | |
|---|---|--|------------------------------------|----------------------|
|  | Meeting Stile Weather Strip and Screen Channel V163 | | | |
| | CN24 XO CN24 OX | 21 7/8" (556) 21 7/8" (556) | 17001724 17001725 | |
| | CN36 XO CN36 OX | 33 7/8" (861) 33 7/8" (861) | 17001736 17001737 | |
| | CN42 XO CN42 OX | 39 7/8" (1013) 39 7/8" (1013) | 17001742 17001743 | |
| | CN48 XO CN48 OX | 45 7/8" (1166) 45 7/8" (1166) | 17001748 17001749 | |
| | CN60 XO CN60 OX | 57 7/8" (1470) 57 7/8" (1470) | 17001760 17001761 | |
| |  | Jamb Weather Strip and Screen Channel V165 | | |
| | | CN24 XO CN24 OX | 22 7/32" (564) 22 7/32" (564) | 17001624 17001625 |
| | | CN36 XO CN36 OX | 34 7/32" (869) 34 7/32" (869) | 17001636 17001637 |
| | | CN42 XO CN42 OX | 40 7/32" (1022) 40 7/32" (1022) | 17001642 17001643 |
| | | CN48 XO CN48 OX | 46 7/32" (1174) 46 7/32" (1174) | 17001648 17001649 |
| | | CN60 XO CN60 OX | 58 7/32" (1479) 58 7/32" (1479) | 17001660 17001661 |
| | | | | |
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|  | Head Jamb Weather Strip and Screen Channel V165 | | | |
| | CN36 XO CN36 OX | 16 1/16" (408) 16 1/16" (408) | 17001536 17001537 | |
| | CN48 XO CN48 OX | 22 1/16" (560) 22 1/16" (560) | 17001548 17001549 | |
| | CN60 XO CN60 OX | 28 1/16" (713) 28 1/16" (713) | 17001560 17001561 | |
| | CN72 XO CN72 OX | 34 1/16" (865) 34 1/16" (865) | 17001572 17001573 | |
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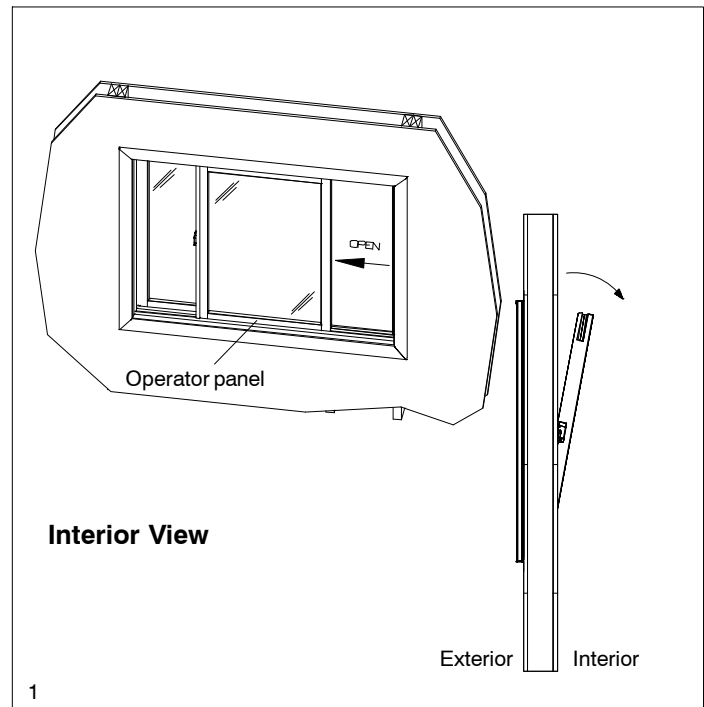
When ordering replacement Wood parts specify:

1. Profile number
2. Part number;
3. Length number;
4. Quantity.
5. Bare wood or white interior

| ILLUSTRATION <i>NOT TO SCALE</i> | DESCRIPTION | LENGTH | BARE WOOD PART NO. | WHITE INTERIOR PART NO. |
|---|---|------------------|--------------------------|-------------------------------|
|  | Sill Cover W8793 | | | |
| | CN36 | 33 15/16" (862) | 31509236 | 39209236 |
| | CN48 | 45 15/16" (1166) | 31509248 | 39209248 |
| | CN60 | 57 15/16" (1471) | 31509260 | 39209260 |
| | CN72 | 69 15/16" (1776) | 31509272 | 39209272 |
| | CN96 | 93 15/16" (2386) | 31509296 | 39209296 |
|  <p data-bbox="233 995 444 1024">W9365 – Interior Trim</p> <p data-bbox="151 1115 456 1167"><i>Usage: profile is still current, the sizing is non current.</i></p> | Interior Trim W9365 Usage: Prior to 02/22/2010 | | XO | XO |
| | CN24 | 20 5/8" (524) | 31517824 | 39217824 |
| | CN36 | 32 5/8" (829) | 31517836 | 39217836 |
| | CN42 | 38 5/8" (981) | 31517842 | 39217842 |
| | CN48 | 44 5/8" (1134) | 31517848 | 39217848 |
| | CN60 | 56 5/8" (1438) | 31517860 | 39217860 |
| | | | OX | OX |
| | CN24 | 20 5/8" (524) | 31517825 | 39217824 |
| | CN36 | 32 5/8" (829) | 31517837 | 39217836 |
| | CN42 | 38 5/8" (981) | 31517843 | 39217842 |
| | CN48 | 44 5/8" (1134) | 31517849 | 39217848 |
| | CN60 | 56 5/8" (1438) | 31517861 | 39217861 |

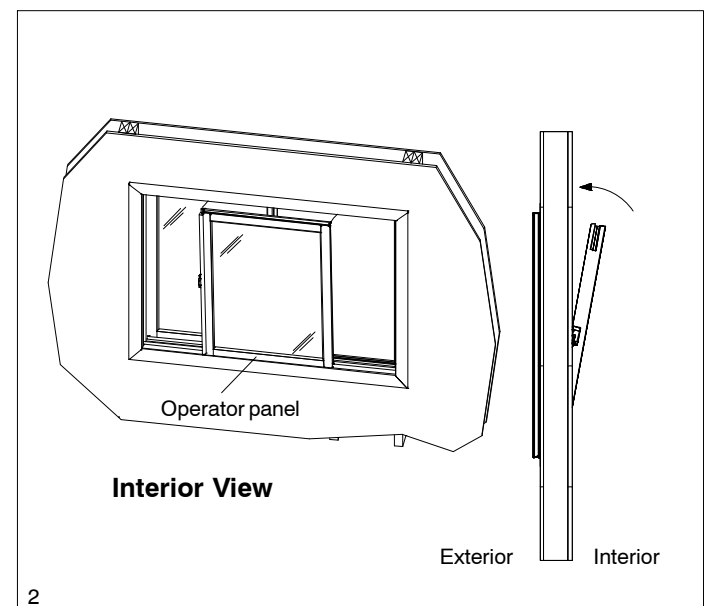
REMOVING OPERATOR SASH

1. Slide operator sash to the center of the unit.
2. Grasp the sash on each side, near the top.
3. To disengage the tilt latches, pull down on the tabs and hold.
4. Pull the top of the operator sash to the interior, until clear of the frame. Lift the sash off the sill. See illustration 1.



INSTALLING OPERATOR SASH

5. Place the bottom of the operator sash on the sill track, centering the sash guides on the sill track.
6. Tip the top of the sash into the frame until the tilt latches engage. See illustration 2.
7. Check for proper sash operation.

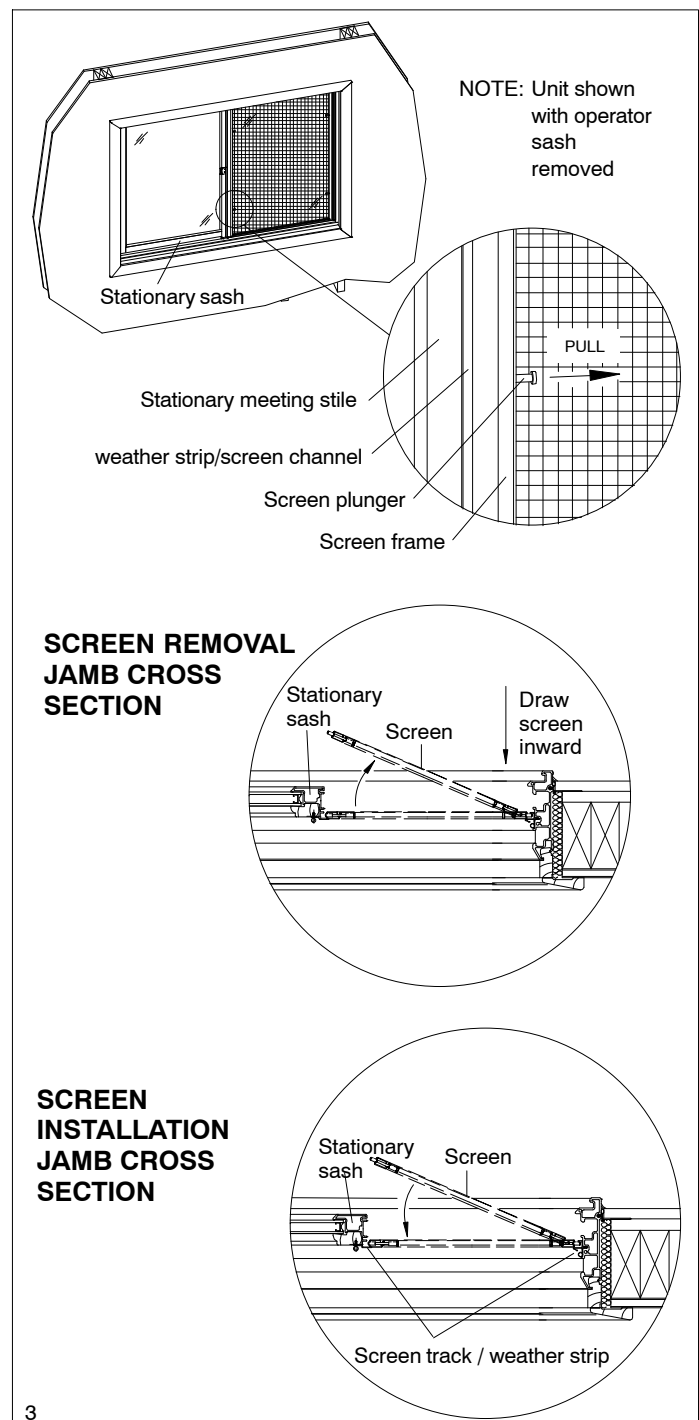


REMOVING SCREEN

1. With the operator sash removed or fully open, grasp both screen plunger pins on the meeting stile side of the screen. Pull the spring loaded pins toward the center of the screen and push the screen to the exterior until it clears the stationary sash. See illustration 3.
2. Turn the screen diagonally and bring into dwelling. See illustration 3.

INSTALLING SCREEN

1. With the operator sash removed or fully open, position the screen on the exterior of the window.
2. Align the pins on the jamb side of the screen in the beige screen track. See illustration 3.
3. Pull the plunger pins on the meeting stile side of the screen toward the center and hold. Pull the screen in until it is in the screen track, release the plunger pins.
4. Check the screen to be sure the plunger pins are engaged in the screen channel.



Abstract: The following instructions will show how to remove and replace a stationary sash from an Integrity Glider. The photographs below depict an OX configuration unit but the procedures are similar for a triple sash. Simply repeat steps 1–6 for both sides of the stationary sash.

STATIONARY SASH REMOVAL

1. Remove the operator sash and screen(s) and set aside.
2. Remove the head jamb screen stop(s) with needle nose pliers. See figure 1.



Figure 1: Remove head jamb screen stop.

3. Remove the sill weather strip. Be careful not to tear the weather strip as you will have to reuse it later. Note the position of the bulb. When replaced, the bulb on the weather strip must be pointing toward the interior. See figure 2.



Figure 2: Remove all weather strip.

4. Remove both screws from the stationary head jamb bracket(s). Set these screws aside for reuse later and note that the 1/2" screw goes into the head jamb and the 3/4" screw goes into the sash. See figure 3.



Figure 3: Remove fasteners from head jamb bracket.

5. Slide the head jamb bracket(s) out of the way to make room for the stationary sash. See figure 4.



Figure 4: Slide head jamb bracket out of the way of sash.

- Remove the screw from the stationary sill block(s) and set aside for use later. (On through jamb installation, remove additional screw (s) from vinyl sill). See figure 5.

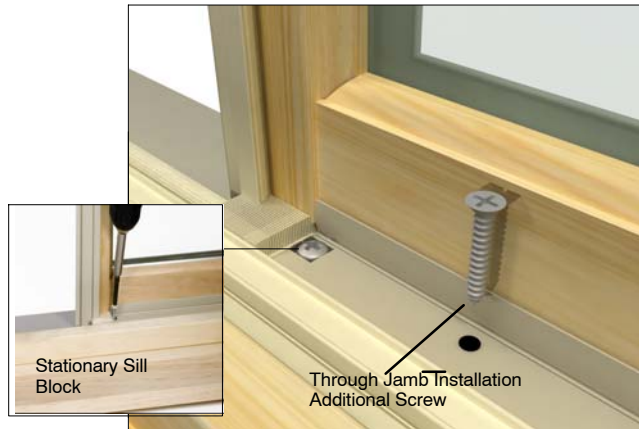


Figure 5: Remove screws from stationary sill block.

NOTE: On triple sash units skip the following step and simply remove the two pan head screws fastening the sill sash block to the sill. Remove the block and set aside for use later.

- Slide the stationary sash over so that the jamb side stile clears the frame and you have clearance to grasp the sash. See figure 6.



Figure 6: Slide stationary sash away from jamb.

- Pull the top of the sash in toward the interior and lift off the sill. See figure 7.



Figure 7: Pull sash into the interior and lift off sill.

REPLACING STATIONARY SASH

- To replace the stationary sash, you are essentially reversing the previous removal steps. From the interior, set the bottom of the sash on the sill making sure the sill filler on the stationary sash engages the kerf on the sill track as shown in figure 8.



Figure 8: Replace stationary sash.

- Tilt the top of the sash up into place until the exterior of the top rail contacts the Ultrex frame (and foam weather strip). Slide the sash over to the jamb. On triple sash units, center the sash between the loose head jamb brackets.
- Fasten the sash to the sill with the screw removed earlier.
- Slide the head jamb bracket(s) over and fasten it to the sash using the screws removed earlier.

NOTE: On triple sash units, fasten the head jamb brackets to the stationary sash then slide the sash left or right to align the holes on the bracket and head jamb.

- Fasten the head jamb bracket to the head jamb using the screws removed earlier.
- Replace the sill weather strip by pushing the barb into the groove on the sill track. Make sure the bulb is facing the interior.
- Install the screen and operator sash and check for proper operation.

Abstract: These instructions will show how to remove and replace the sill track of the ITGL. The operator and stationary sash must be removed before starting this process.



Figure 1: Removing existing sill track.

1. Remove the sill track using a flat pry bar. The sill track is applied with adhesive. You will need to use extra caution in this step not to damage the sill.
2. Clean the surface of the sill, after removal of the damaged track, with a dampened paper towel of a solution with at least 70% Isopropyl Alcohol. Do not spray the solution directly onto the sill, as over exposure can damage the coating.
3. Remove the tape backing and apply the new sill track.



Figure 2: Placing sill track flush against gasket and sill dam.

4. Start at the ends of the track and press down in the middle, keeping the alignment straight. The sill track must be flush against the gasket and sill dam. The gasket will be compressed by 1/16".
5. Reverse the removal steps in replacing the operator and stationary sash.



Figure 3: Sill filler engaged with kerf of sill track.

NOTE: Be sure the sill filler on the stationary sash engages the kerf on the sill track as shown

NOTE: Replace the original header screw with a longer one that will anchor into the frame. Do not over tighten the screw in this application, which will pull up the header of the window frame and cause it to bow.

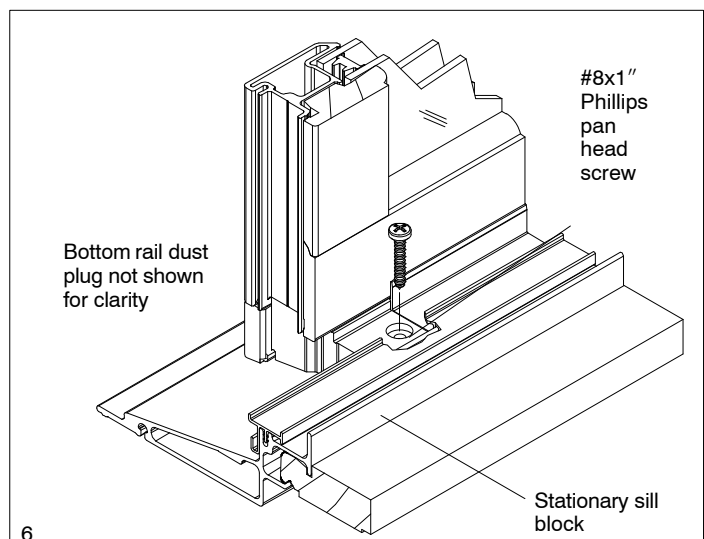
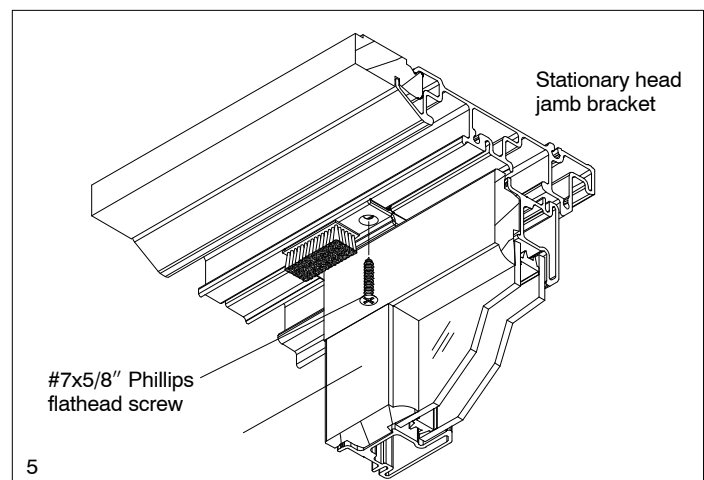
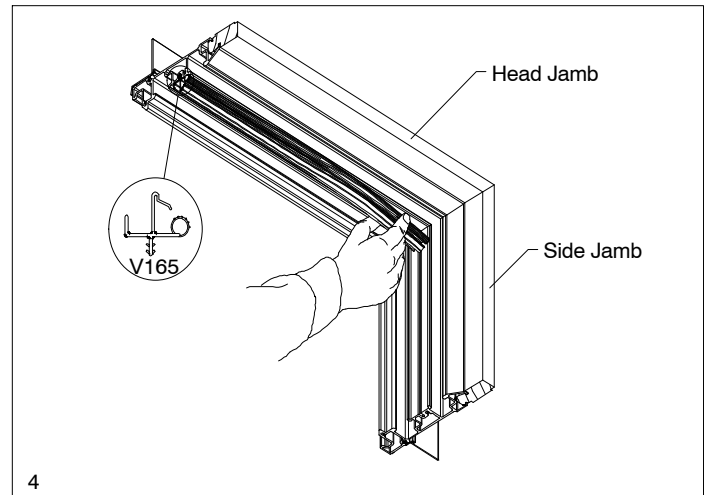
6. Once the track is replaced and the window is reassembled, check the unit for correct operation.

Tools needed: #2 Phillips screwdriver

Removing Stationary Sash

1. Remove operator sash and screen (see Index, Removing Glider Operator Sash).
2. Remove the operator head jamb weather strip and screen channel (profile V165). See illustration 4.
3. Remove the #7x5/8" Phillips flathead screw from the stationary head jamb bracket. See illustration 5.
4. Remove the #8x1" Phillips pan head screw from the stationary sill block. See illustration 6.

NOTE: For triple sash units both screen channel weather strip must be removed from head jamb. Stationary head jamb brackets and stationary sill blocks must be removed from both sides of the stationary sash.



Removing Stationary Sash (Continued)

- Slide the stationary sash toward the center of the unit. Grasp the sash on each side. Push the bottom of the sash out toward the exterior and pull the top in to remove the sash. See illustration 7.

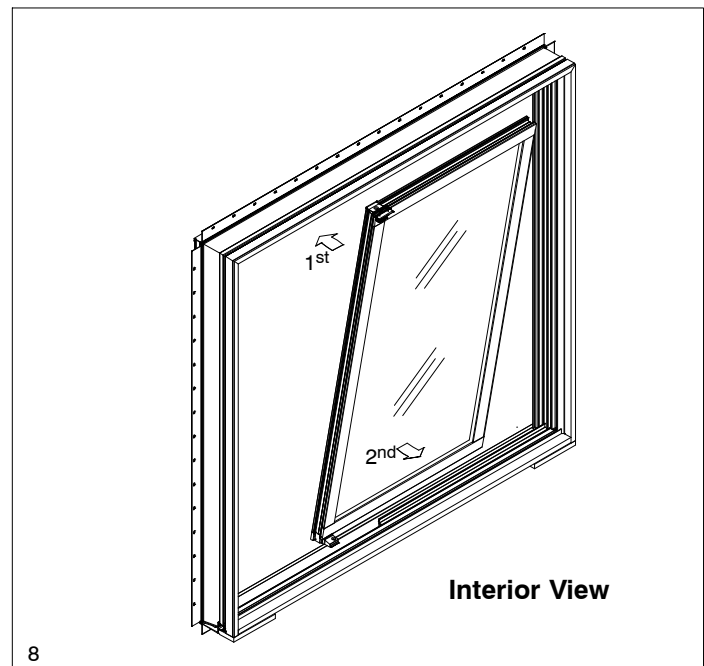
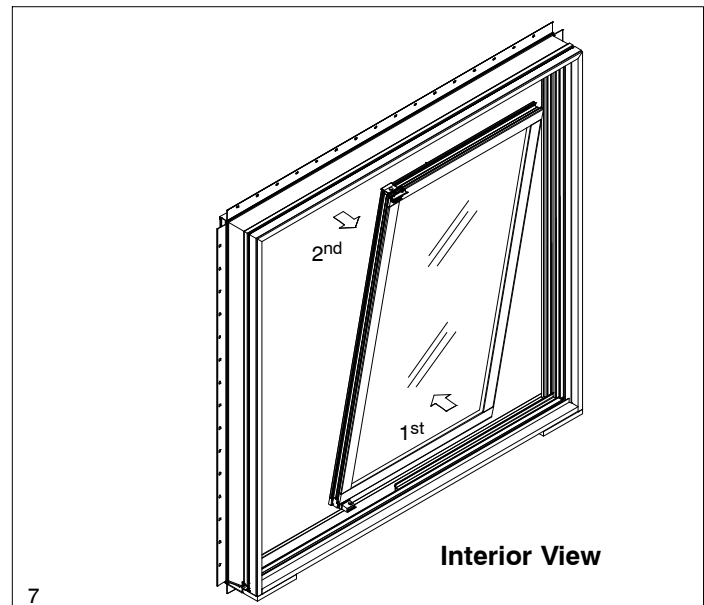
Replacing Stationary Sash

NOTE: Before replacing stationary sash, make sure that the frame to sash adhesive foam found along the Ultrex jamb, sill, and head jamb is intact.

- To replace the stationary sash, grasp the sash on each side. (Be sure that the sash is centered in the unit.) Place the top of the sash in the frame first, then pull the bottom into place in reverse order of step 5. See illustration 8.
- Slide the stationary sash into place toward the jamb. Replace the appropriate screws into the stationary head jamb bracket and stationary sill block.

NOTE: For triple sash units replace both screen channel weather strip in head jamb. Replace both stationary head jamb brackets and stationary sill blocks.

- Replace the operator head jamb weather strip and screen channel.
- Replace the operator sash (see Index, Installing Glider Operator Sash).



REPLACING TILT LATCHES

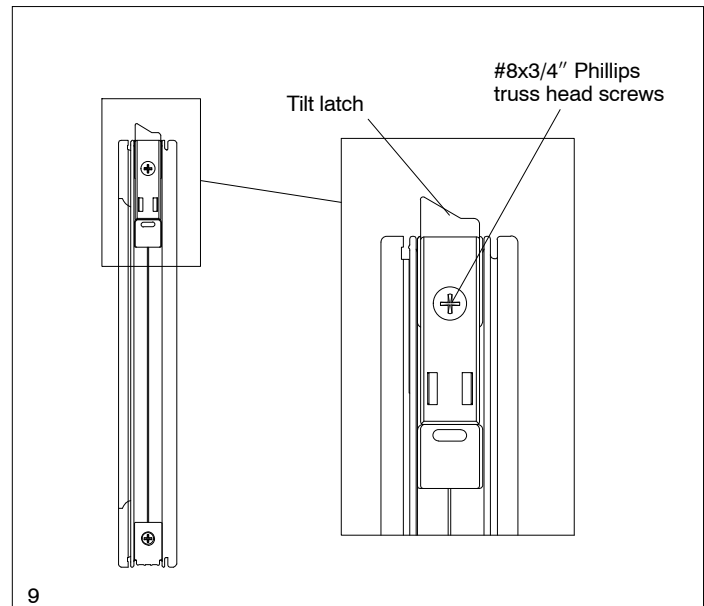
Tools needed: #2 Phillips screwdriver

Parts needed: Tilt latch(s)
#8x3/4" Phillips truss head screws

1. Remove the operator sash. (see Index, Removing Glider Operator Sash).
2. Remove the #8x3/4" Phillips truss head screws attaching the tilt latches to jamb side of the operating sash. See illustration 9.
3. Using the location of the old tilt latch as a guide, install the new tilt latch.

NOTE: *Tilt latches are handed. Make sure the correct tilt latch is being installed. Do not over tighten screws as tilt latches may not operate properly.*

4. Check new tilt latch to ensure smooth operation and adjust as necessary.
5. Replace sash (see Index, Installing Glider Operator Sash).



REPLACING TILT LATCH COVERS

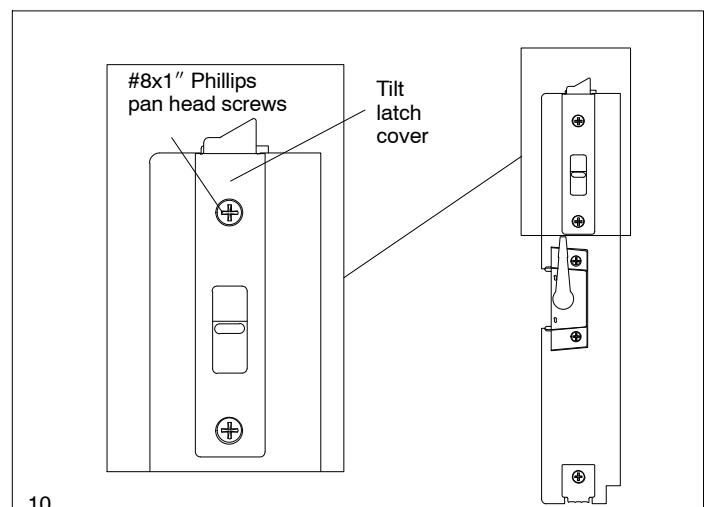
Tools needed: #2 Phillips screwdriver

Parts needed: Tilt latch cover
#8x1" Phillips pan head screws

1. Remove the operator sash (see Index, Removing Glider Operator Sash).
2. Remove the two #8x1" Phillips pan head screws attaching the tilt latch cover and tilt latch to the meeting stile side of the operating sash. See illustration 10.
3. Place the new tilt latch cover over the tilt latch and replace screws.

NOTE: *Tilt latch covers are not handed. Do not over tighten as tilt latches may not operate properly.*

4. Check tilt latch to ensure smooth operation and adjust as necessary.
5. Replace sash (see Index, Installing Glider Operator Sash).

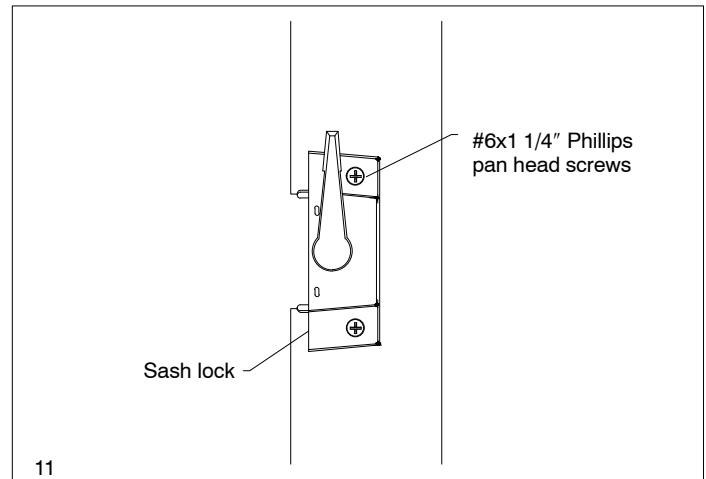


REPLACING SASH LOCKS

Tools needed: #2 Phillips screwdriver

Parts needed: Sash lock
#6x1 1/4" Phillips flathead wood screws

1. Remove the operating sash (See Index, Removing Glider Operator Sash).
2. Remove the two #6x1 1/4" Phillips flathead wood screws attaching the sash lock to the meeting stile side of the operating sash. See illustration 11.
3. Using the location of the old lock as a guide, install the new sash lock. Check to see that the wood screws are properly seated.
4. Replace the sash and check for proper operation (See Index, Installing Glider Operator Sash).

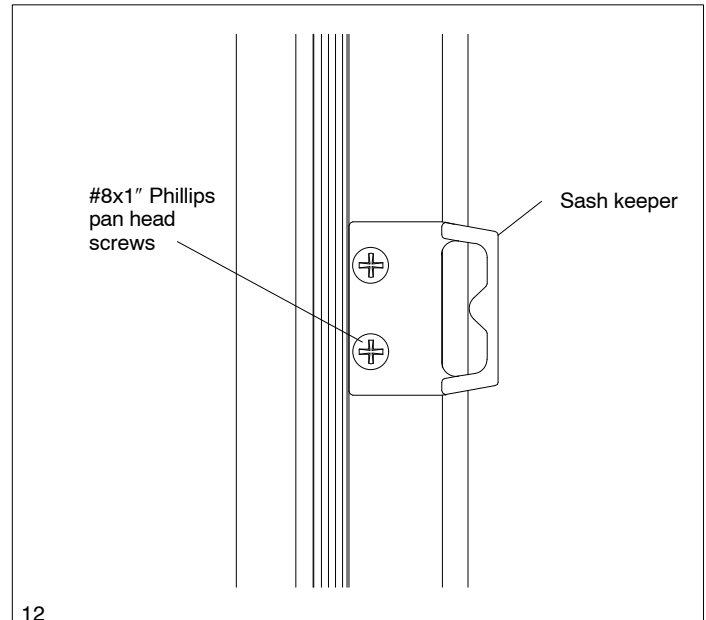


REPLACING SASH KEEPER(S)

Tools needed: #2 Phillips screwdriver

Parts needed: Sash keeper(s)
#8x1" Phillips pan head screws

1. Remove the operator sash (see Index, Removing Glider Operator Sash).
2. Remove the two #8x1" Phillips pan head screws attaching the sash keeper to meeting stile side of the stationary sash. See illustration 12.
3. Using the location of the old keeper as a guide, install the new keeper. Check to see that the wood screws are properly seated.
4. Replace operator sash and check for proper operation (see Index, Installing Glider Operator Sash).



Tools needed: #2 Phillips screwdriver

Parts needed: Stile glide (specify jamb side or meeting stile side when ordering)
 #8x3/4" Phillips truss head screw (jamb stile)
 #8x1" Phillips pan head screw (meeting stile)

1. Remove the operator sash (see Index, Removing Glider Operator Sash).
2. Remove the #8x3/4" Phillips truss head screw (jamb stile) or the #8x1" Phillips pan head screw (meeting stile) attaching the glide to the sash. See illustration 13.
3. Using the location of the old glide as a guide, install the new glide. Check to see that the #8x3/4" Phillips truss head screw (jamb stile) or the #8x1" Phillips pan head screw (meeting stile) is fully seated.
4. Replace sash (see Index, Installing Glider Operator Sash) and check for proper operation.

