All Ultrex J-Channel Installation Instructions

Adjustable Corner Key Assembly

1. Install one leg of the J-Channel, taking care not to seat the corners into the kerf. See figure 1. Insert one side of the adjustable corner key, flat side to the interior, halfway into the J-Channel. See figure 1.

2. Manually bend the adjustable key until it is parallel with the adjacent leg of the frame. Maintain a U-shaped bend as shown. Slide the adjacent J-Channel onto the key and press into place. See figure 2.

> Various angles may require fine tuning of the adjustable corner key to ensure a tight J-Channel corner joint.

3. Continue around the perimeter of the unit until complete. If the unit has a right angle, for ease of assembly we recommend fitting this joint last.

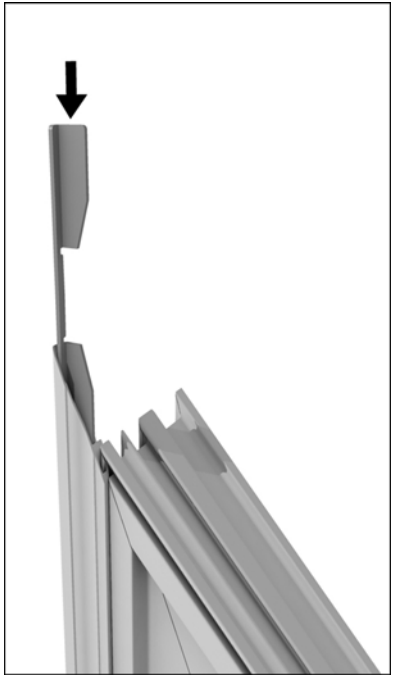

Figure 1

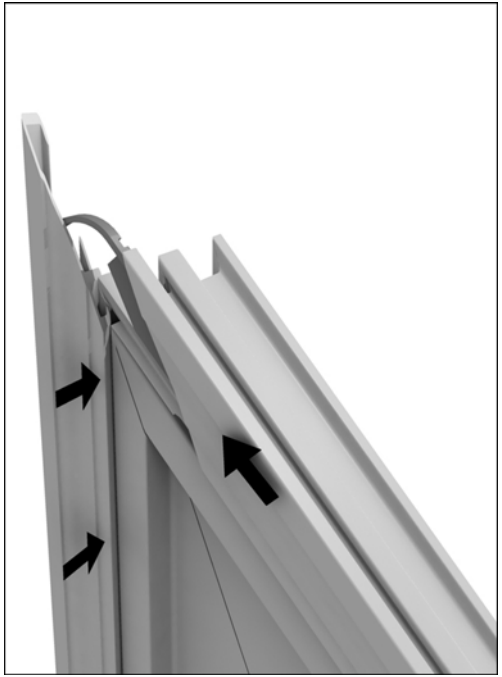

Figure 2